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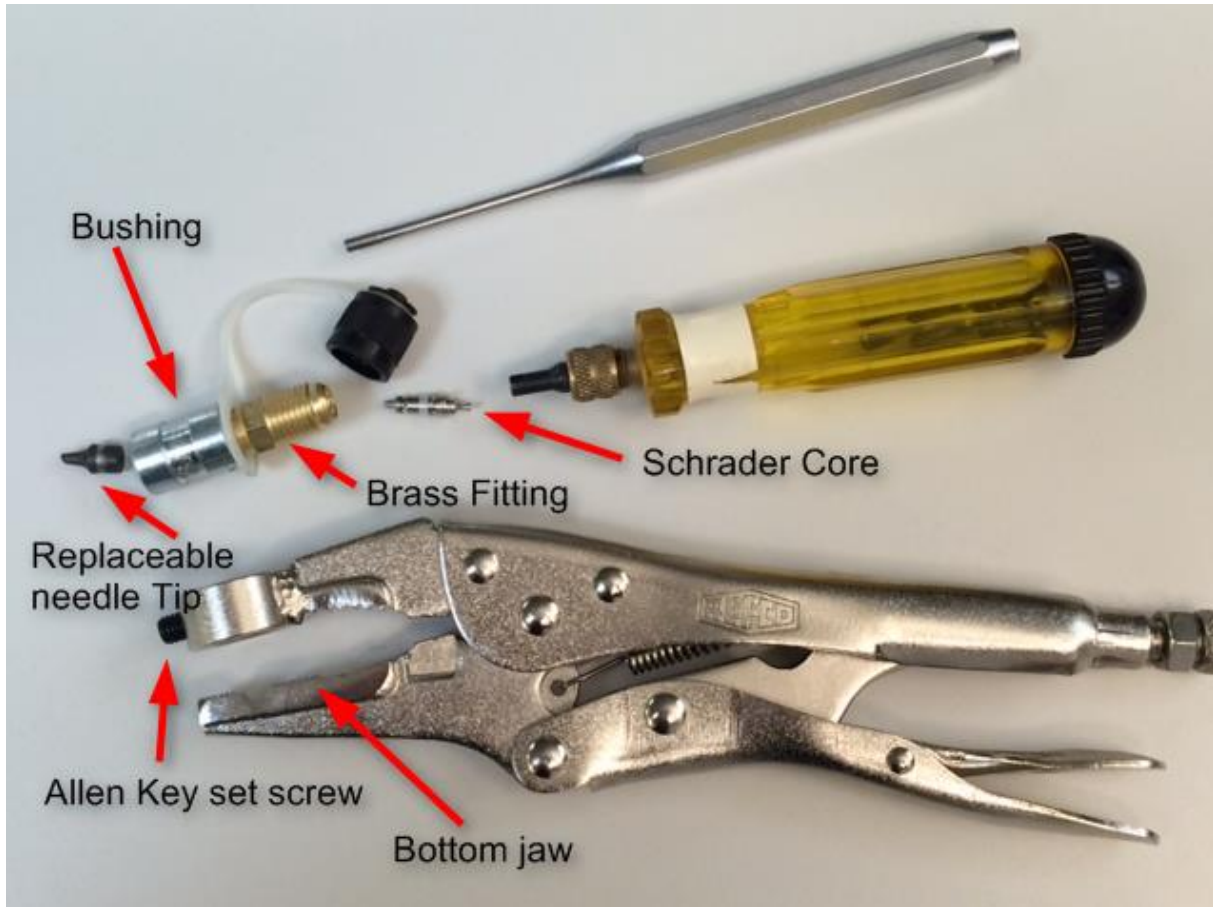


14210-01/10

**Item Number 4665550**

Spare needle, 10 pieces

# Exchanging the spare needle of the piercing plier 14210-01



Remove the Schrader core from inside the brass fitting using a Schrader core removal tool (For example the REFCO A-32000).  
Remove the whole tip assembly from the pliers by loosening the Allen key (hex) set screw.  
**The brass fitting will not come out using a 11mm wrench. It is glued or soldered in place permanently!**



## Exchanging the spare needle of the piercing plier 14210-01



Punch out the old piercing needle tip with an appropriately sized punch from the back by going through the center of the brass fitting using a punch and a hammer.



Put the new piercing tip in.  
Do not press the new tip back into its place by closing the pliers so much that the tip bottoms out on the lower jaw of the pliers.  
It will snap-off the brand new tip. Its hardened steel. (Brittle)



## Exchanging the spare needle of the piercing plier 14210-01



Use a scrap piece of round copper in the jaws of the plier to squeeze / press the new tip back to its normal seating depth into the bushing.



Replace the Schrader core.

